Integrated Travel					
Engineering and Feasibility Study for Triangle					
Railroad Holding Company: Semi-Truck					
Transportation on Rail					
Transportation on Rail					
Transportation on Rail Manay Panchal					

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Executive Summary

This report evaluates the engineering and economic feasibility of using rail transportation for semi-trucks. Commissioned by Triangle Railroad Holding Company, the study focuses on equipment requirements, budget estimates, and long-term cost analyses over a 20-year period. The report examines the types of equipment needed for loading, offloading, and transporting semi-trucks, the maximum weight limit per truck set, and the maximum number of truck sets a train can haul. Furthermore, the study provides estimates on the annual number of truck sets required to break even and the distance necessary to make rail transport economically viable.

The increasing demand for cost-effective and sustainable freight transportation has made intermodal transport—a combination of road and rail—a key area of interest. This study aims to determine the viability of incorporating semi-trucks into this transportation model.

1. Introduction

1.1 Project Scope

Triangle Railroad Holding Company is interested in exploring the possibility of using railroads to transport semi-trucks. The study will provide a detailed analysis of the current and required equipment, associated costs, and the feasibility of this approach over a 20-year period. Key aspects include:

- Equipment needs for loading and offloading semi-trucks onto trains.
- Estimation of setup and maintenance costs.
- Determination of maximum weight limits and hauling capacities.
- Identification of economic break-even points in terms of annual truck sets and transportation distances.

1.2 Significance of the Study

Given the growing need for sustainable transportation solutions, rail-based freight transport offers a potential alternative to long-haul trucking. The ability to transport semi-trucks via rail could reduce road congestion, lower emissions, and offer a cost-effective option for long-distance transportation. This study will inform decisions on the feasibility of implementing this solution, providing a cost-benefit analysis that addresses both initial investment and long-term operational costs.

2. Equipment Requirements

2.1 Equipment for Loading and Offloading

Loading and offloading semi-trucks onto railcars requires specialized equipment designed for heavy-duty and oversized loads. Some of the key equipment types include:

• **Flatbed railcars**: These are specially designed railcars with a low deck height, capable of accommodating the weight and dimensions of semi-trucks.

- **Lifting equipment**: Large cranes or hydraulic lift systems will be required to load the trucks onto the flatbed railcars. Gantry cranes or mobile cranes are commonly used in intermodal transport for loading heavy vehicles and containers.
- Ramps: For faster and more efficient loading and offloading, inclined ramps may be employed, allowing semi-trucks to drive directly onto the railcars. This is particularly useful in terminal settings with limited crane access.
- **Securement systems**: The trucks need to be securely fastened to the railcars to prevent movement during transport. Chains, tensioners, and wheel chocks are typically used for this purpose, ensuring that the semi-trucks remain in place under dynamic train movement.

2.2 Types of Semi-Truck Railcars

There are two primary types of railcars that can be used to transport semi-trucks:

- **Bi-level and tri-level flatcars**: These railcars are designed to carry vehicles on multiple levels, making them suitable for transporting trucks and trailers in higher volumes.
- Roll-on/Roll-off (RoRo) cars: RoRo systems allow vehicles to be driven directly onto railcars via ramps, facilitating easier and quicker loading and offloading.

2.3 Rail Infrastructure Requirements

For efficient rail transportation of semi-trucks, specialized rail infrastructure is required. This includes:

- **Intermodal terminals**: These must be equipped with loading platforms, lifting equipment, and storage facilities for trucks awaiting transport.
- **Sidings and tracks**: Rail sidings where loading and unloading can occur without disrupting regular rail operations will need to be constructed or upgraded.

3. Cost Analysis

3.1 Initial Setup Costs

The initial setup costs of transporting semi-trucks via rail include the purchase and installation of equipment, construction of loading facilities, and modification of rail infrastructure. The primary cost components include:

- Railcar acquisition: Depending on the type and quantity of railcars, the cost can vary widely. Bi-level and tri-level flatcars generally cost between \$80,000 to \$120,000 per unit, while RoRo cars are priced higher due to their specialized design.
- **Terminal construction**: Building new intermodal terminals or upgrading existing ones will cost anywhere from \$10 million to \$50 million, depending on size and capacity.
- **Cranes and lifting equipment**: The cost of heavy-duty cranes can range from \$500,000 to \$2 million per unit, with multiple cranes required for high-volume operations.

- Ramp construction: The cost of constructing ramps is lower, with estimates ranging from \$100,000 to \$500,000, depending on length and capacity.
- **Securement systems**: A securement system for each railcar could add an additional \$10,000 to \$20,000 per railcar.

3.2 Annual Maintenance Costs

Over a 20-year period, maintenance costs will constitute a significant portion of the project budget. These costs include the upkeep of railcars, terminals, and lifting equipment, as well as operational expenses. Estimated maintenance costs include:

- **Railcar maintenance**: Estimated at \$2,000 to \$5,000 annually per railcar, including inspections, repairs, and routine service.
- **Terminal maintenance**: Annual terminal upkeep costs, including crane and ramp maintenance, could amount to \$500,000 to \$1 million, depending on the size and usage of the terminal.
- **Labor costs**: Skilled operators for cranes and other equipment will add to operational expenses. Annual labor costs per terminal could range from \$500,000 to \$2 million.

Over 20 years, total maintenance costs could reach between \$50 million and \$100 million, depending on the scale of operations.

4. Weight and Capacity Analysis

4.1 Maximum Weight Limit Per Truck Set

The maximum weight that can be transported via rail is limited by the carrying capacity of the railcars and the train's overall hauling capacity. Railroads are generally more efficient at transporting heavy loads than trucks. Key factors to consider include:

- **Weight of semi-trucks**: A fully loaded semi-truck typically weighs around 40,000 to 80,000 lbs (18 to 36 metric tons).
- Railcar capacity: Each flatcar or RoRo unit has a capacity of approximately 100,000 lbs (45 metric tons), allowing it to carry a single semi-truck or multiple smaller vehicles.
- **Train set capacity**: A typical freight train can haul between 100 and 200 railcars, meaning that a single train set could transport between 100 to 200 semi-trucks, depending on weight and size.

4.2 Maximum Number of Truck Sets Per Train Set

The number of semi-trucks a train set can haul is determined by both the weight limit and the length of the train. A train set with 100 to 200 railcars could haul the same number of semi-trucks, assuming each truck occupies a single flatcar or bi-level car.

• Average truck size: With an average length of 53 feet for semi-trailers, each flatcar can accommodate one truck.

• Train length limits: Depending on track conditions and regulations, the maximum allowable length of freight trains is generally between 7,500 and 15,000 feet. This would translate to roughly 150 truck sets per train set, assuming average lengths.

5. Break-Even Analysis

5.1 Annual Number of Truck Sets Required

To break even, the company needs to determine how many truck sets must be transported annually to cover both setup and operational costs. Assuming a typical charge of \$500 to \$1,000 per truck for transportation, the calculation would involve:

- Annual revenue per truck set: If the average revenue per truck set is \$750, and a train set can haul 150 trucks, the revenue per trip would be \$112,500.
- Operating costs per trip: Each train trip could cost between \$50,000 to \$80,000, including fuel, labor, and maintenance.
- **Annual number of trips**: If 1,000 trips are needed to cover fixed and variable costs, the total number of truck sets hauled per year should exceed 150,000 truck sets.

5.2 Distance Required to Justify Costs

The feasibility of rail transportation for semi-trucks depends on the distance traveled. Rail becomes more cost-effective than road transport over long distances due to economies of scale. The breakeven distance is typically:

- Short-haul vs. long-haul: Rail is generally more economical for distances greater than 500 miles. For semi-truck transportation, this distance may increase due to additional handling and infrastructure costs.
- Average cost per mile: If the cost of road transport is \$2.50 per mile, and rail can reduce this to \$1.50 per mile for long-distance hauls, then rail becomes economically viable over distances exceeding 750 miles.

6. Conclusion

The feasibility of transporting semi-trucks via rail for Triangle Railroad Holding Company depends on several factors, including the types of equipment used, infrastructure investment, and operational costs. Rail transportation offers significant advantages in terms of cost savings over long distances and the ability to reduce road congestion. However, the initial investment in specialized equipment and facilities is substantial.

6.1 Key Recommendations:

- Invest in bi-level or RoRo railcars to maximize capacity and operational efficiency.
- Focus on long-haul routes exceeding 750 miles to capitalize on the cost advantages of rail over road.

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smooth and cost-effective operations.

• Establish intermodal terminals with advanced lifting and securement equipment to ensure

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